PROtect	Shrink		PHST					Page 1 of 2
PTFE Heat Shrink Sle	eves						202211	114 Rev 1
Product Description	PTFE heat shrink sleeves are made from pure virgin PTFE							
Product Construction	Polymer PTFE (polytetrafluoroethy	(lene)	Color Translucent	Standard I on deman	Roll Length d		Width	
Typical Physical Properties	The following technical information and data should be considered representation be used for specifications purposes. Property Tensile strenght Elongation Flexural modulus Hardness Melting point Service temperature Non flammability Water absorption 20°C Weather resistance Density Dialectric constant Dissipation factor Resistance against organic solvent Resistance against acids and alkalies Flexibility				ative or typica 350 350 6800 D51 32 -200/+260 rated 94 VC <0.0 Excellen 2.1 0.000 Excellen Excellen Good	ive or typically only and should not $ \begin{array}{ccccccccccccccccccccccccccccccccccc$		
	Thermal conductivity Coefficient of linear expan	nsion				5 x 10 10	 cal.sec.sq cm/cm/°C 	cm/°c/cm
Features	Coefficient of friction (Dynamic to steel)0.1•PTFE heat shrink sleeves offers the ultimate in heat shrink sleeves perfomance•Shrink Ratio of 4:1 can cover complex shapes and terminals•Very low coefficient of friction•Resulting shrunk sleeves is very tough, has outstanding voltage breakdown and high temperature resistance•Maximum continuos working temperature is 260°C but PTFE is still tough at 300°C and it is not damaged by short term exposure to 400°C.•Completely resistant to virtually all chemicals, solvents and UV radiation							
Product range	Part code	Shrink	Supplied	Shrunk	Wall	Supplied	Shrunk	Wall
	PSHT381 PSHT317 PSHT254 PSHT222 PSHT190 PSHT158 PSHT125	ratio 4:1 4:1 4:1 4:1 4:1 4:1 4:1 4:1	ID inch 1" 1/2 1" 1/4 1" 7/8" 3/4" 5/8" 1/2"	ID inch 0,40 0,35 0,28 0,24 0,22 0,18 0,14	inch 0,015 0,015 0,015 0,015 0,015 0,015 0,015	ID mm 38,00 31,75 25,40 22,23 19,05 15,88 12,70	ID mm 10,20 8,82 7,06 6,20 5,70 4,52 3,66	mm 0,38 0,38 0,38 0,38 0,38 0,38 0,38
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PTFE Heat Shrink Sleev Caution	•Always assure good ventilation in the immediate work area prior to beginning the heat shrinking process. CAUTION: Fumes may cause nausea and dizziness.					
Product selection and use	 FEP heat shrink sleeves is the easiest to use followed by 2:1 PTFE and 4:1 PTFE therefore if other factors are not critical select in this order of preferences Select size by allowing a generous amount of shrinkage rather than using a tight sleeve if possible Lenght change on shrinking about 12%. Heat shrink should be allowed to recover a minimum of 20%. Highly restricted radial recovery tends to induce longitudinal change and increase the tendency for splitting Hot air guns are the preferred method of applying heat PEF shrinks down easily at 110°C, PTFE needs 330°C so gun temperatures should be at least 200°C and 400°C respectively. To obtain the higher temperature we suggest a hot air gun of 1.5kW capacity Parts not covered that have a large thermal mass, e.g. a solid steel roller, may need preheating when PTFE heat shrink is applied, to prevent chilling of PTFE, causing a loose fit. Heating the object in a oven at 400°C can be used to advantage to shrink the PTFE sleeve, particularly when a number of parts are to be covered 					
Applications	 Mast, runners and spreaders Headstay, standing rigging and shrouds Metal hardware Uneven or irregular surfaces 					
Storage	Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% RH in the original packaging.					
Shelf Life	To guarantee the best performance, use the product within 12 months from the manufacturing date.					
Product use	All statements, technical information and recommendations contained in this document are based upon tests or experiments that we believe reliable. However, many factors beyond our control can affect the use and performance of the product in a particular application, including under which the products is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for the user's method of application.					
Warranty and limited remedy	Unless stated otherwise in the product literature or packaging insert, the manufacturer warrants that each product meets the applicable specifications at the shipping time. Individual products may have additional or different warranties as stated in the product literature or package inserts. We make no other warranties, express or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose or any implied warranty arising out of a course of dealing, custom or usage of trade. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's application. If the product is defective within the warranty period, your exclusive remedy and our and seller's sole obbligation will be, at our option, to replace the product or refund the purchase price.					
Limitation of liability	Except where prohibited by law, we and seller will not be liable for any loss or damage arising from the product, whether direct, indirect, special, incidental or consequential, regardeless of the legal theory asserted, including warranty, contract, negligence or strict liability. the legal theory asserted, including warranty, contract, negligence or strict liability.					

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